

Ag Leader[®] **Technology**



John Deere[®]
MaxEmerge™ 2/Plus/XP/XP Pro Row Unit

**Implement Switch
Installation Instructions
PN: 2006425-ENG REV. B**

Installation Overview

Required Parts

Part Number	Qty *	Description
4005093	1	IMPLEMENT SWITCH BRACKET
4005070	1	IMPLEMENT SWITCH
2002401-50175	1	HEX HEAD CAP SCREW - 1/2" x 1 3/4"
2002225-50	1	HEX SERRATED FLANGE NUT - 1/2"
2002487-62	1	IMPLEMENT SWITCH SPACER
2000453-4	1	HEADER EXTENSION CABLE - 42"

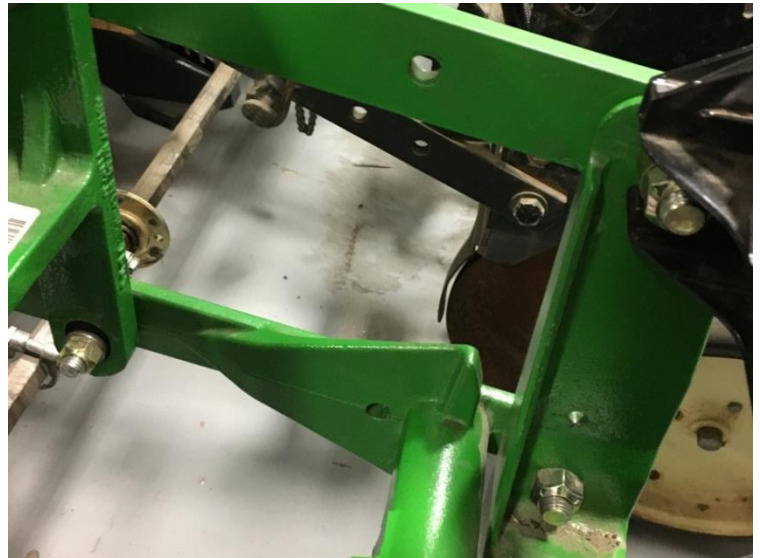
* Quantities listed are per row unit

Installation Procedure

1. Install implement switch to bracket by inserting threaded base into hole of bracket. Fully tighten rubber end to threaded base, and then fasten nut securely against bracket.



2. Align hole of bracket with hole of lower parallel arm.



3. Insert 1/2 in. bolt and tighten flange nut.



4. Confirm that when row unit is down, implement switch is partly compressed.



5. If necessary for proper switch positioning, add spacer to implement switch between rubber end and bracket then tighten nut on backside of bracket.
6. Route implement switch cable toward toolbar. It will be connected to the implement switch module later. Use header extension cable if necessary.

